1. **Test Operation**

**CAUTION:** Check if machine is connected to the power source by switching it on.

a) Turn on Workbench using the Control Panel.
b) Ensure that movement is smooth in all both directions.
c) Turn off Workbench using the Control Panel.

**warning:** Ensure that power is disconnected before proceeding.

2. **Remove Left Guard.**

a) Remove Bolts.

b) Detach Left Guard.

3. Remove Drive Pulley.
a) Remove Belt from Pulleys.

b) Remove Key and Slave Pulley from Clutch Shaft.
c) Remove Key and Drive Pulley from Drive Motor Shaft.
d) Remove Pulley Cover.
e) Remove Guard Bracket and Sheetmetal Screws.

4. Remove Main Drive Motor.
a) Disconnect Power Cord from Main Drive Motor.
b) Losen the Bolts, preventing movement during operation.

c) Losen the Bolts, using a Wrench.

d) Remove Bolts, Washers and Nuts.

e) Remove Main Drive Motor.

5. Remove Clutch Drive Assy and Bolts.
   a) *Remove the Clamp Screws.*
   b) Remove Power Cord and Cable Clamps from Motor Mounting Plate.

7. Remove Motor Mounting Plate.
   a) *Detach Motor Mounting Plate* from Workbench.
b) Remove Bolts and Washers from Motor Mounting Plate.