

# Motor Assy Removal

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1. Test Operation
  - 1.0 Turn on Workbench using the Control Panel.
  - 1.1 Ensure that movement is smooth in all both directions.
  - 1.2 Turn off Workbench using the Control Panel.
2. Remove Left Guard.
  - 2.1 Remove Bolts.
  - 2.2 Detach Left Guard.
3. Remove Drive Pulley.
  - 3.1 Remove Belt from Pulleys.
  - 3.2 Remove Key and Slave Pulley from Clutch Shaft.
  - 3.3 Remove Key and Drive Pulley from Drive Motor Shaft.
  - 3.4 Remove Pully Cover.
  - 3.5 Remove Guard Bracket and Sheetmetal Screws.
4. Remove Main Drive Motor.
  - 4.1 Disconnect Power Cord from Main Drive Motor.
  - 4.2 Losen the Bolts, preventing movement during operation.
  - 4.3 Losen the Bolts, using a Wrench.
  - 4.4 Remove Bolts, Washers and Nuts.
  - 4.5 Remove Main Drive Motor.
5. Remove Clutch Drive Assy and Bolts.
6. Remove Power Cord
  - 6.1 Remove the Sheetmetal Screws.
  - 6.2 Remove Power Cord and Cable Clamps from Motor Mounting Plate.
7. Remove Motor Mounting Plate.
  - 7.1 Detach Motor Mounting Plate from Workbench.
  - 7.2 Remove Bolts and Washers from Motor Mounting Plate.





















