

Motor Assy Removal

1. Test Operation
 - 1.0 Turn on Workbench using the Control Panel.
 - 1.0.1
 - 1.1 Ensure that movement is smooth in all both directions.
 - 1.2 Turn off Workbench using the Control Panel.
 - 1.2.1
2. Remove Left Guard.
 - 2.1 Remove Bolts.
 - 2.1.1
 - 2.2 Detach Left Guard.
3. Remove Drive Pulley.
 - 3.1 Remove Belt from Pulleys.
 - 3.2 Remove Key and Slave Pulley from Clutch Shaft.
 - 3.3 Remove Key and Drive Pulley from Drive Motor Shaft.
 - 3.4 Remove Pully Cover.
 - 3.5 Remove Guard Bracket and Sheetmetal Screws.
 - 3.5.1
4. Remove Main Drive Motor.
 - 4.1 Disconnect Power Cord from Main Drive Motor.
 - 4.2 Losen the Bolts, preventing movement during operation.
 - 4.2.1
 - 4.3 Losen the Bolts, using a Wrench.
 - 4.4 Remove Bolts, Washers and Nuts.
 - 4.4.1
 - 4.4.2
 - 4.4.3
 - 4.5 Remove Main Drive Motor.
5. Remove Clutch Drive Assy and Bolts.
 - 5.1
6. Remove Power Cord
 - 6.1 Remove the Sheetmetal Screws.

6.2 Remove Power Cord and Cable Clamps from Motor Mounting Plate.

7. Remove Motor Mounting Plate.

7.1 Detach Motor Mounting Plate from Workbench.

7.2 Remove Bolts and Washers from Motor Mounting Plate.

7.2.1

7.2.2



















