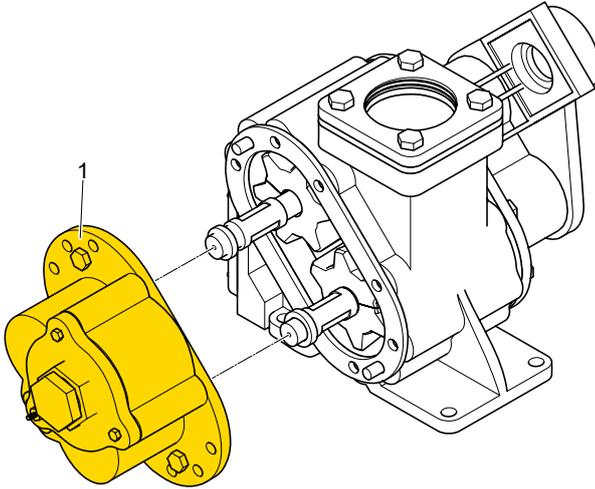


# Pump DITA Maintenance Manual

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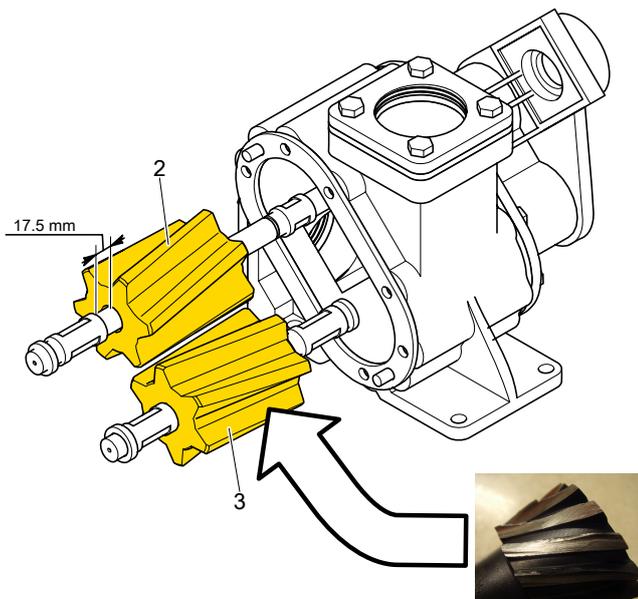
This is a demonstration procedure authored in RapidAuthor using the DITA 1.11 Specification.

1. Remove the Pump Valve Housing [1] using number wrench 15 mm. (Fig. 1)



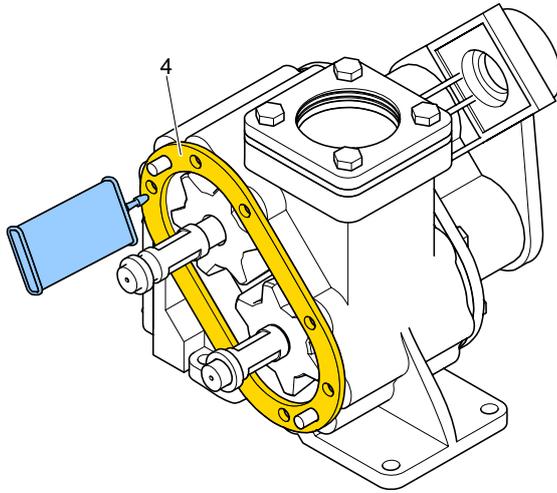
**Figure 1: Pump Valve Housing**

2. Remove the Pump Valve Housing (Fig. 1 [1]) and inspect the Rotors [2], [3] for cracks and fouling. Replace as appropriate using Maintenance Procedure JC0346. (Fig. 2)



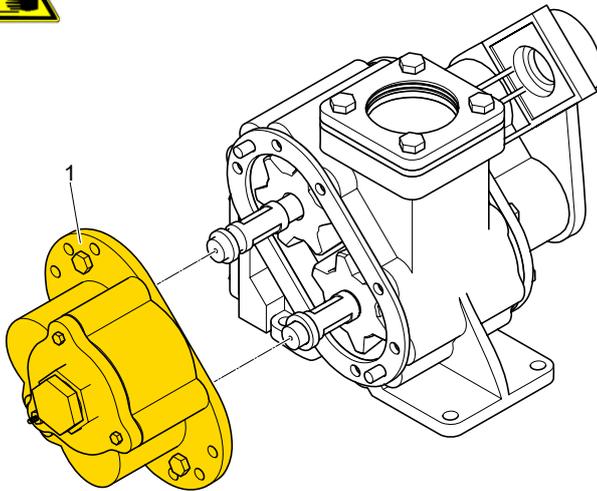
**Figure 2: Rotors**

3. Prior to re-installation of the Pump Valve Housing (Fig. 1 [1]), ensure the gasket is resealed with the correct gasket [4] sealant. (Fig. 3)



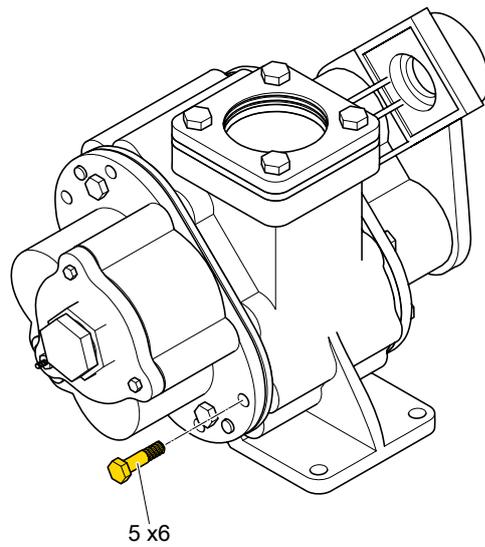
**Figure 3: Gasket**

4. Reinstall the Pump Valve Housing [1]. (Fig. 4)



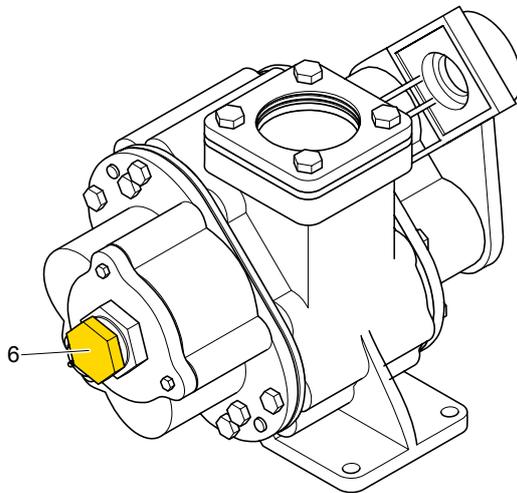
**Figure 4: Pump Valve Housing**

5. Reinstall the Pump Valve. **NOTE:** Ensure that all Bolts [5] are tightened to 25 N·m. (Fig. 5)



**Figure 5: Bolts**

6. Loosen the pump Adjuster screw (Fig. 6 [6]) by  $\frac{1}{2}$  turn.  
a) Adjust Valve: Loosen the BLT005532 [6]. (Fig. 6)



**Figure 6: Valve**