

Motor Assy Installation

- 1 Install Motor Mounting Plate.
 - 1.1 Install Bolts and Washers on Motor Mounting Plate.
 - 1.1 **WARNING:** Ensure that power is disconnected before proceeding.
 - 1.2 Attach Motor Mounting Plate on Workbench.
- 2 Install Power Cord
 - 2.1 Install Power Cord and Cable Clamps on Motor Mounting Plate.
 - 2.2 Secure with Sheetmetal Screws.
- 3 Install Clutch Drive Assy and Bolts.
- 4 Install Main Drive Motor.
 - 4.1 Install Main Drive Motor.
 - 4.2 Install Bolts, Washers and Nuts.
 - 4.3 Tighten the bolts, using a Wrench to secure the Nuts.
 - 4.4 Tighten the Bolts to prevent movement during operation.
 - 4.5 Connect Power Cord to Main Drive Motor.
- 5 Install Drive Pulley.
 - 5.1 Install Guard Bracket and Sheetmetal Screws.
 - 5.2 Install Pully Cover.
 - 5.3 Install Key and Drive Pulley on Drive Motor Shaft.
 - 5.4 Install Key and Slave Pulley on Clutch Shaft.
 - 5.5 Install Belt on Pulleys.
- 6 Install Left Guard.
 - 6.1 Install Left Guard.
 - 6.2 Install Bolts.
- 7 Test Operation
 - 7.1 Turn on Workbench using the Control Panel.
 - 7.2 Ensure that movement is smooth in all both directions.
 - 7.3 Turn off Workbench using the Control Panel.









