

Motor Assy Removal

- 1 Test Operation
 - 1.1 **CAUTION:** Check if machine is connected to the power source by switching it on.
 - 1.2 Turn on Workbench using the Control Panel.
 - 1.3 Ensure that movement is smooth in all both directions.
 - 1.4 Turn off Workbench using the Control Panel.
 - 1.5 **WARNING:** Ensure that power is disconnected before proceeding.
- 2 Remove Left Guard.
 - 2.1 Remove Bolts.
 - 2.2 Detach Left Guard.
- 3 Remove Drive Pulley.
 - 3.1 Remove Belt from Pulleys.
 - 3.2 Remove Key and Slave Pulley from Clutch Shaft.
 - 3.3 Remove Key and Drive Pulley from Drive Motor Shaft.
 - 3.4 Remove Pully Cover.
 - 3.5 Remove Guard Bracket and Sheetmetal Screws.
- 4 Remove Main Drive Motor.
 - 4.1 Disconnect Power Cord from Main Drive Motor.
 - 4.2 Losen the Bolts, preventing movement during operation.
 - 4.3 Losen the Bolts, using a Wrench.
 - 4.4 Remove Bolts, Washers and Nuts.
 - 4.5 Remove Main Drive Motor.
- 5 Remove Clutch Drive Assy and Bolts.
- 6 Remove Power Cord
 - 6.1 Remove the Sheetmetal Screws.
 - 6.2 Remove Power Cord and Cable Clamps from Motor Mounting Plate.
- 7 Remove Motor Mounting Plate.
 - 7.1 Detach Motor Mounting Plate from Workbench.
 - 7.2 Remove Bolts and Washers from Motor Mounting Plate.















