
Turbine-S1000D ASSEMBLY -

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Preliminary requirements

Required conditions

Table 1 Required conditions

Title	Data module/Technical publication
None	

Support equipment

Table 2 Support equipment

Name	Identification No	Qty	Remarks
None			

Consumables, materials and expendables

Table 3 Consumables, materials and expendables

Name	Identification No	Qty	Remarks
None			

Spares

Table 4 Spares

Name	Identification No	Qty	Remarks
None			

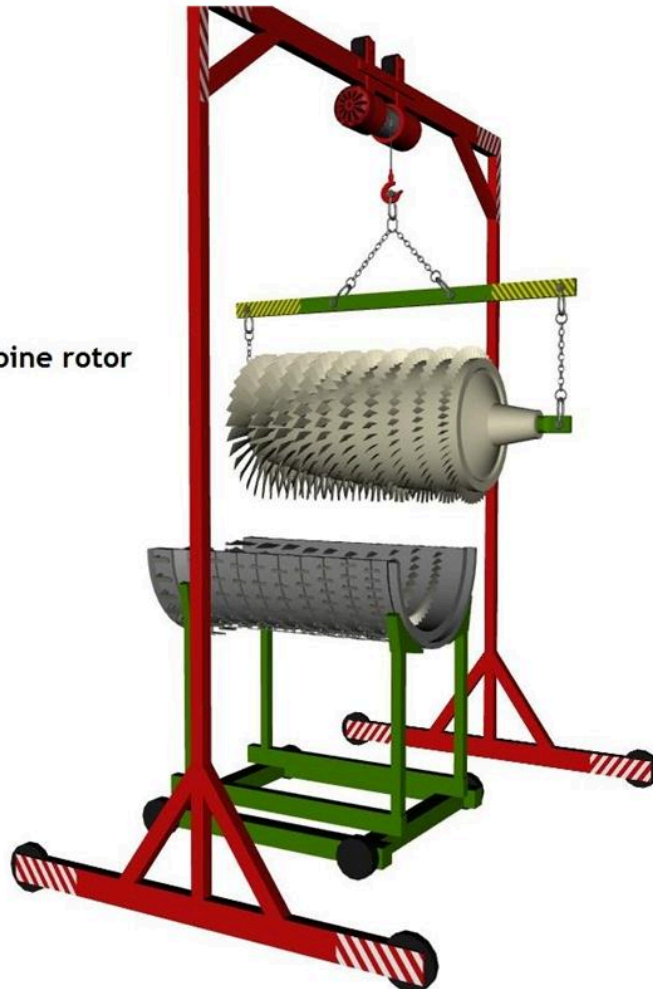
Safety conditions

None

Procedure

- 1 COMPRESSOR MODULE ASSEMBLY.
 - 1.1 INSTALL COMPRESSOR ROTOR M-003-003.

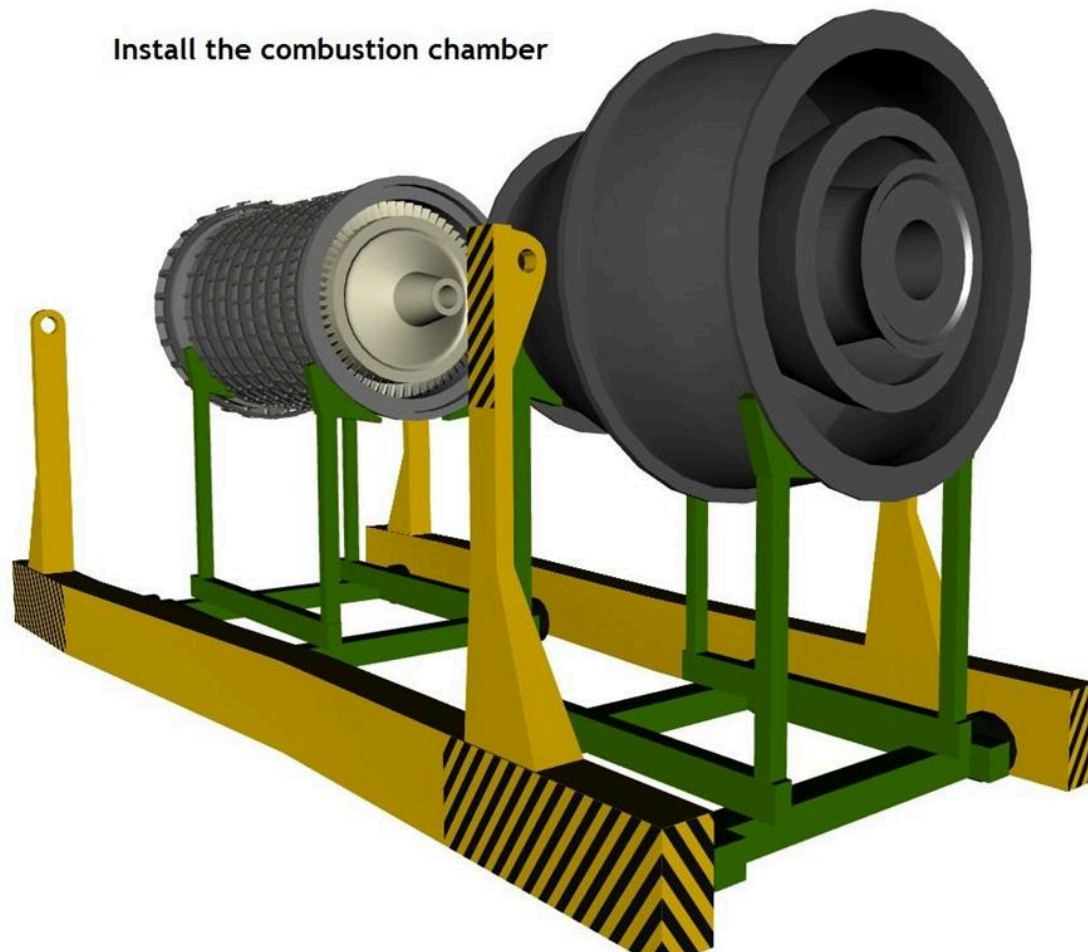
Install the turbine rotor



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Figure 1 Turbine rotor installation

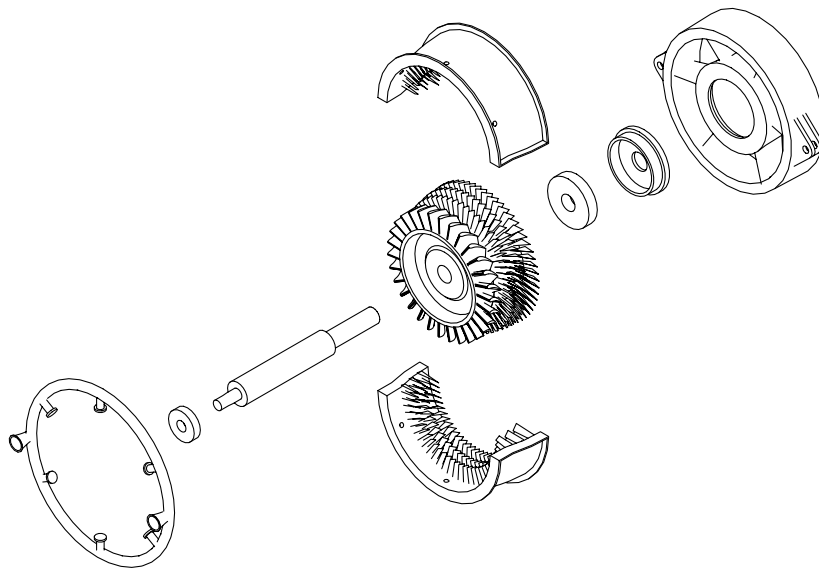
- 1.2 INSTALL COMPRESSOR UPPER CASE M-003-002 WITH BLADES.
- 1.3 ASSEMBLE STATOR BLADES CONTROL SYSTEM.
- 2 COMBUSTION CHAMBER ASSEMBLY.
 - 2.1 ATTACH COMBUSTION CHAMBER M-004.



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Figure 2 Combustion chamber installation

3 LPT MODULE ASSEMBLY.

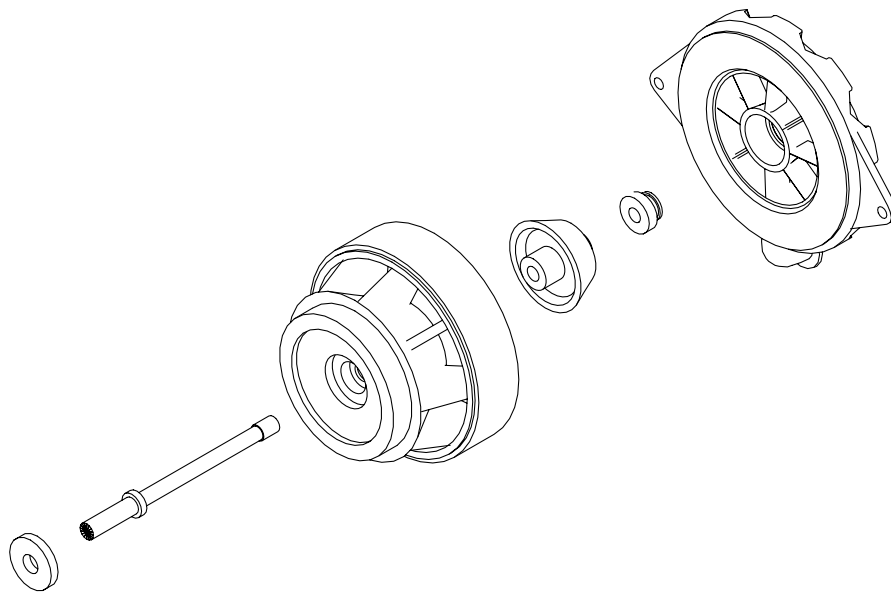


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Figure 3 LPT

3.1 INSTALL LPT ROTOR M-005-001.

- 3.2 INSTALL LPT UPPER CASE.
- 3.3 ATTACH LOW PRESSURE TURBINE (LPT).
- 3.4 ATTACH AFT FRAME M-005-003.
- 3.5 REMOVE THE TURBINE WAY.
- 4 FORWARD SUMP ASSEMBLY.



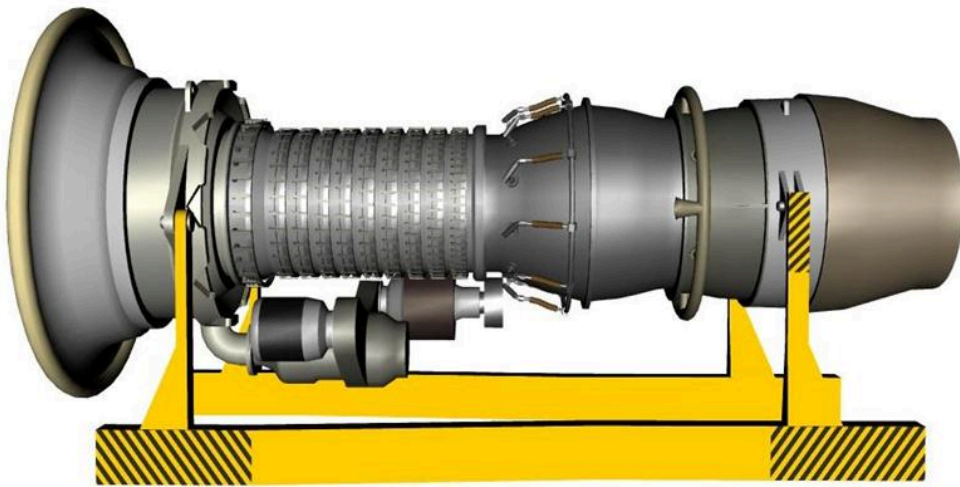
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Figure 4 Forward sump

4.1 ATTACH FORWARD SUMP M-002.

- 4.2 REMOVE THE COMBUSTION CHAMBER WAY.
- 4.3 REMOVE THE COMPRESSOR WAY.
- 5 INLET/OUTLET NOZZLES ASSEMBLY.
 - 5.1 INSTALL OUTLET NOZZLE MODULE M-006.
 - 5.2 INSTALL REAR PART OF INLET NOZZLE IN-002.
 - 5.3 INSTALL FRONT PART OF INLET NOZZLE IN-001.
- 6 TURBINE SYSTEMS ASSEMBLY.
 - 6.1 ASSEMBLE COOLING SYSTEM PIPELINE T-001.
 - 6.2 ASSEMBLE FUEL PIPELINE M-004-004 AND FUEL NOZZELS M-004-005.
 - 6.3 ATTACH STARTER M-007.

Install the fuel system

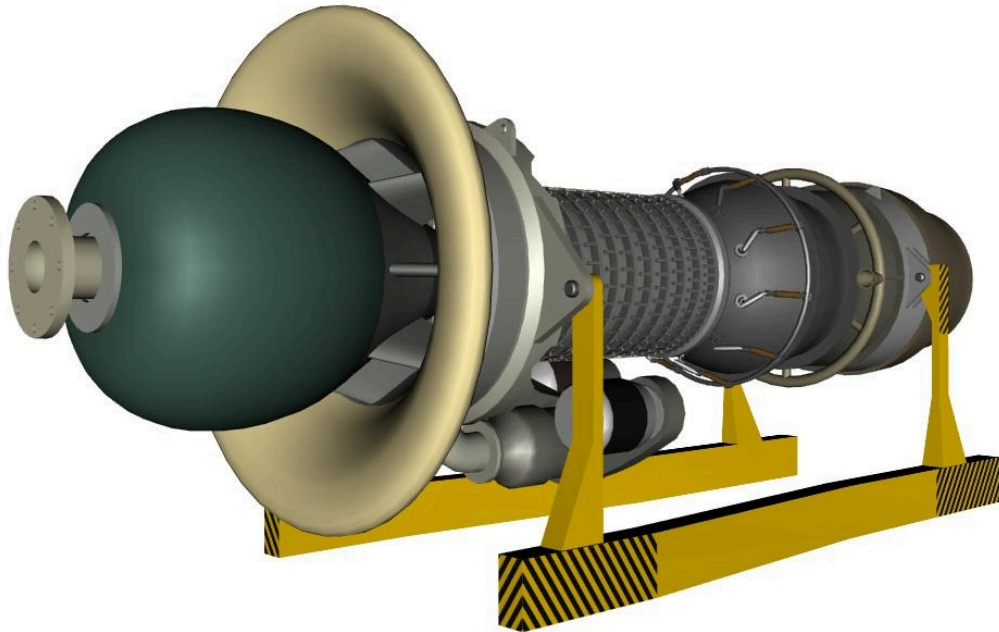


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Figure 5 Turbine systems

- 7 REDUCTOR COVER INSTALLATION.
 - 7.1 ATTACH REDUCTOR MODULE M-001.
 - 7.2 INSTALL 10 BOLTS (NUT KOR-10).
 - 7.3 INSTALL LOWER COVER RC-002.
 - 7.4 INSTALL UPPER COVER RC-001.

Assembled Engine turbine



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Figure 6 Assembled turbine

Requirements after job completion

Required conditions

Table 5 Required conditions

Title	Data module/Technical publication
None	